



INSTALLATION INSTRUCTIONS

75-3023

Chevy/GMC

Silverado, Sierra, Denali,
Tahoe, Suburban, Av-
lanche

V8-4.8L & 5.3L

		Parts List			
Qty	Description	Qty	Description	Qty	Description
1	3.5" - 3.75" x 2" Adapter	1	#60 Hose Clamp	8	#10 Washers
1	3.75" - 2" Adapter	1	#72 Hose Clamp	4	10-24 Nylock Nuts
1	Intake Tube	3	#64 Hose Clamps	4	Sealing Washers
1	Intake Box	1	Steel Ring Adapter	4	SS Pan Head Screws
1	Intake Lid	1	Ring Gasket	1	Air Filter
1	Instruction Sheet	4	10-24 Pan Head Screws		

Tools Needed

10mm Socket Wrench 7/16" Wrench
Torx Wrench Set 10mm Wrench

1. With engine off, disconnect the negative battery cable. Loosen hose clamp connecting the OEM air intake to the air box.



2. Loosen the clamp that connects the intake tube to the throttle body.



3. Gently pry the hose router clamp from the air intake tube.



4. Remove the OEM intake assembly.



5. Isolate the MAF sensor and the stock rubber throttle body from the OE assembly. You will re-use the rubber adapter on the S&B intake tube if possible. (Note: An S&B adapter will be given in case this is not possible.)



6. Loosen the Torx screws that secure the air box lid.



7. Gently pull up and remove the OEM air box lid and filter.



8. Be careful not to damage anything when lifting the OEM air box out.



9. Remove the 5 bolts that secure the air box tray.



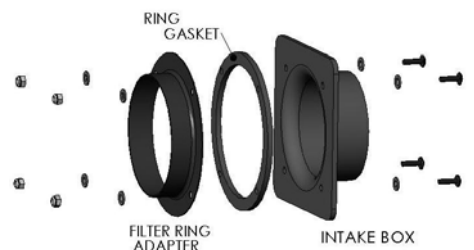
10. Remove the air box grommets from the air box tray. Keep air box tray in vehicle as you will use the S&B air box onto the tray.



11. Locate the hardware for the box assembly.



12. Assemble the S&B air box with the filter adapter, according to the exploded view.

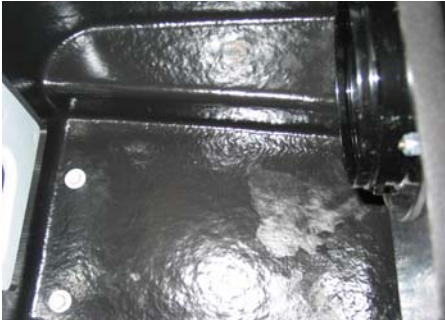


INSTALLATION INSTRUCTIONS (Continued)

13. Install the S&B air box assembly into truck.



14. Use the OEM 10mm bolts that were removed from the air box tray. Bolt down the box.



15. Remove the 10mm bolt that secures the coolant overflow bottle.



16. Use the Long 10mm bolt from the coolant overflow bottle and use it to secure the S&B air box. The air box will be secured using 3 long bolts. Leave one open for drainage.



17. Replace the long 10mm screw with a short 10mm screw and tighten the coolant overflow bottle.



18. Use the 3-3/4" x 2" hose adapter and secure the MAF sensor to the S&B air box.



19. Reinstall OE tube adapter (or S&B adapter if used) onto the end of the intake tube. Be sure to seat adapter completely.



20. Slide the intake tube over the throttle body & into MAF adapter.



21. Tighten all the hose clamps on the S&B tube, S&B air box & MAF sensor.



22. Reconnect the electrical connection for the MAF sensor.



23. Install the S&B High Performance Air Filter into box and tighten hose clamp.



24. Install the S&B clear lid using the 4 pan head screws & sealing washers.



26. Reconnect the negative side of the battery. Installation is complete.

Testing & Warranty Info:

1. Engage parking brake and start your engine. To ensure that the system was installed properly, listen for abnormal noises. If an air leak is detected, re-inspect hoses and connections as they may need to be tightened.
2. We recommend that you keep your stock (OEM) intake system in the event that is required in the future.
3. In order to maintain proper warranty, all connections and components must be checked periodically for realignment, cleaning and retighten of all connections. Failure to do so may void your warranty.
5. We recommend that you only use S&B oil and cleaner products to service your filter. Using any other manufacturer's products may void your warranty.

Smog Certification Note:

The California Air Resource Board (CARB) requires that an E.O. identification label be applied to the vehicle in order to pass a smog check inspection when installing a High Performance Intake Kit.

You must place the E.O. label provided on or near the intake kit after installation so that the smog technician can easily verify the O.E. number

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